

## Nec Axis User Manual

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As shown in figure above, The axis of the module is in the upper picture, upward for x-axis, to the left for y-axis, Perpendicular to the paper, outward is z-axis, The direction of rotation is defined by the Law of the right hand. That is to say The direction of four-fingers bending is the direction of rotation around the

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Manual 5-axis machining

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